



# SUBLIMATION INSTRUCTIONS

\*\*SETTINGS MAY VARY DEPENDING ON SUBLIMATION INK, SUBLIMATION PAPER, & HEAT PRESS MODEL\*\*

## ECONOSUB FLOCK    ECONOSUB SATIN    ECONOSUB FABRIC

1. PRINT DESIGN ON SUBLIMATION PAPER MIRRORED
2. PLACE SUBLIMATION PAPER ON ECONOSUB FLOCK/FABRIC/SATIN INK SIDE DOWN
3. PRESS AT 380-400°F FOR 45-60 SECONDS
4. IF DESIRED, CUT THE DESIGN AND WEED THE EXCESS. APPLY TRANSFER MASK.
5. FOLLOW PRESS SETTINGS TO APPLY THE SUBLIMATED ECONOSUB FLOCK/FABRIC/SATIN TO GARMENT.

## PRESS SETTINGS

- TEMPERATURE : 300°F
- TIME : 10-12 SECONDS
- PEEL : WARM PEEL



# SUBLIMATION/PRINTING INSTRUCTIONS

\*\*SETTINGS MAY VARY DEPENDING ON SUBLIMATION INK, SUBLIMATION PAPER, & HEAT PRESS MODEL\*\*

## ECONOSUB VINYL

1. PRINT DESIGN DIRECTLY ONTO ECONOSUB VINYL USING SUBLIMATION PRINTER. DO NOT PRINT MIRRORED. IF CONTOUR CUTTING, PRINT WITH REGISTRATION MARKS. PRINT ON A HIGH DEFINITION SETTING (COLOR CORRECTION SETTINGS WILL VARY BY PRINTER).
2. IF CONTOUR CUTTING AND WANT TO ENSURE A FULL COLOR EDGE, WE RECOMMEND CUTTING WITH AN INTERNAL OFFSET.
3. ONCE CUT - WEED THE EXCESS AND APPLY A TRANSFER MASK IF DESIRED TO REMOVE THE DESIGN FROM THE BACKING.
4. PRESS ONTO GARMENT USING PRESS SETTINGS.

## PRESS SETTINGS

- TEMPERATURE : 320°F TIME : 10-15 SECONDS
- PEEL : WARM PEEL