



HEAT TRANSFER VINYL CUT SETTINGS

SETTINGS VARY BY PLOTTER, ALL SETTINGS ARE CALCULATED WITH 150 MM/S TRAVEL SPEED. WE ALWAYS RECOMMEND A TEST CUT

HTV	CUT SETTING	BLADE
ECONOV	FORCE 110-130G, SPEED 245MM/S	45 DEGREE BLADE, DEPTH 0.2MM
ECONOMETAL	FORCE 280-310G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.2-0.3MM
ECONOHOLO	FORCE 280-310G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.2-0.3MM
ECONOREFLECT	FORCE 155-180G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.3MM
ECONOFLOCK	FORCE 240-260G, SPEED 150 MM/S	60 DEGREE BLADE, DEPTH 0.3-0.5MM
ECONOGLITTER	FORCE 140-180G, SPEED 150 MM/S	60 DEGREE BLADE, DEPTH 0.3-0.5MM
ECONOPUFF	FORCE 130-190G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.2-0.3MM
ECONOCARBON	FORCE 160-180G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.2-0.3MM
ECONOFLEX	FORCE 100-125G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.2MM
ECONOSENSITIVE (LIGHT/HEAT)	FORCE 150-170G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.2MM



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ECONOGLOW	FORCE 160-180G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.3MM
ECONOHAIRLINE	FORCE 250-300G, SPEED 150 MM/S	60 DEGREE BLADE, DEPTH 0.4-0.5MM
ECONOBRICK	FORCE 260-310G, SPEED 150 MM/S	60 DEGREE BLADE, DEPTH 0.4-0.5MM
ECONOCHAMELEON	FORCE 280-310G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.2-0.3MM
ECONOSTRETCH	FORCE 210-230G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.3MM
ECONOSUB FLOCK	FORCE 240-260G, SPEED 150 MM/S	60 DEGREE BLADE, DEPTH 0.4-0.5MM
ECONOSUB FABRIC	FORCE 250-270G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.3MM
ECONOPRINT	FORCE 150-170G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.2MM
(WHITE/CLEAR/SILVER)		
ECONOPRINT INK JET	FORCE 140-160G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.2MM
ECONOPRINT SUB BLOCK	FORCE 190-210G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.2-0.3MM



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ECONOVENT	FORCE 120-140G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.2-0.3MM
ECONOREFLECT HOLO	FORCE 120-140G, SPEED 250 MM/S	45 DEGREE BLADE, DEPTH 0.3MM
ECONOSUB VINYL	FORCE 190-210G, SPEED 250MM/S	45 DEGREE BLADE, DEPTH 0.3MMS
ECONOSUB BLOCK	FORCE 140-155G, SPEED 250MM/S	45 DEGREE BLADE, DEPTH 0.2-0.3MM
ECONOSUB SATIN	FORCE 395-410G, SPEED 150MM/S	60 DEGREE BLADE, DEPTH 0.5MMS
ECONOPRINT PUFF	FOCRE 160-175G, SPEED 250MM/S	45 DEGREE BLADE, DEPTH 0.2-0.3MM
ECONOPRINT GLITTER	FORCE 310-325G, SPEED 150MM/S	60 DEGREE BLADE, DEPTH 0.4-0.5MM
ECONOPRINT REFLECT	FORCE 300-315G, SPEED 150MM/S	60 DEGREE BLADE, DEPTH 0.4-0.5MM
ECONOPRINT GLOW	FORCE 210-230G, SPEED 250MM/S	45 DEGREE BLADE, DEPTH 0.2-0.3MM