



# HEAT TRANSFER VINYL PRESS SETTINGS

\*\*SETTINGS MAY VARY DEPENDING ON YOUR MODEL OF HEAT-PRESS DUE TO TEMP/PRESSURE MANAGEMENT. TEST PRESS IS RECOMMENDED\*\*

HTV	TIME   TEMP	PRESSURE   PEEL
ECONOV	8-10 SECONDS 300°F	34 PSI +/- 2 HOT PEEL
ECONOMETAL	10 SECONDS 300°F	34 PSI +/- 2 COOL PEEL
ECONOHOLO	10 SECONDS 300°F	34 PSI +/- 2 COOL PEEL
ECONOREFLECT	10 SECONDS 300°F	34 PSI +/- 2 WARM/HOT PEEL
ECONOFLOCK	10 SECONDS 300°F	34 PSI +/- 2 WARM PEEL
ECONOGLITTER	10 SECONDS 300°F	34 PSI +/- 2 WARM PEEL
ECONOPUFF	8-12 SECONDS 300°F	34 PSI +/- 2 HOT PEEL
ECONOCARBON	10 SECONDS 300°F	34 PSI +/- 2 WARM PEEL
ECONOFLEX	8-10 SECONDS 300°F	34 PSI +/- 2 HOT/WARM PEEL
ECONOSENSITIVE (LIGHT/HEAT)	10 SECONDS 300°F	34 PSI +/- 2 WARM PEEL



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HTV	TIME   TEMP	PRESSURE   PEEL
ECONOGLOW	10 SECONDS 300°F	34 PSI +/- 2 WARM PEEL
ECONOHAIRLINE	10 SECONDS 300°F	34 PSI +/- 2 WARM PEEL
ECONOBRICK	8-12 SECONDS 300°F <small>**IF POSSIBLE, APPLY A FINAL PRESS ON THE BACK OF THE GARMENT (8 SECONDS)**</small>	34 PSI +/- 2 WARM PEEL
ECONOCHAMELEON	10 SECONDS 300°F	34 PSI +/- 2 WARM PEEL
ECONOSTRETCH	10 SECONDS 300°F	34 PSI +/- 2 HOT PEEL <sup>®</sup>
ECONOSUB FLOCK	10-12 SECONDS 300°F	34 PSI +/- 2 WARM PEEL
ECONOSUB FABRIC	10-12 SECONDS 300°F	34 PSI +/- 2 WARM PEEL
ECONOPRINT (WHITE/CLEAR/SILVER)	10-12 SECONDS 300°F	34 PSI +/- 2 WARM PEEL
ECONOPRINT INK JET	20 SECONDS 300-320°F	34 PSI +/- 2 WARM PEEL
ECONOSUB VINYL	10-15 SECONDS 320°F	34 PSI +/- 2 WARM PEEL



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## HTV

**ECONOVENT**

## TIME | TEMP

**10 SECONDS    300°F**

## PRESSURE | PEEL

**34 PSI +/- 2    HOT PEEL**

