



# HEAT TRANSFER VINYL CUT SETTINGS

\*\*SETTINGS CAN DIFFER FROM EACH MACHINE, BLADE, & VINYL TYPE. TEST CUTS ARE RECOMMENDED\*\*

HTV	SPEED	CUT SETTING	BLADE
ECONOV	REGULAR OR FAST MODE	VINYL	FINE BLADE
ECONOMETAL	SPEED 5	FORCE 33	BLADE 3
ECONOHOLO	REGULAR OR FAST MODE	LIGHT CARDSTOCK	FINE BLADE
ECONOREFLECT	SPEED 6	FORCE 10	BLADE 2
ECONOREFLECT [HOLO]	SPEED 5	FORCE 33	BLADE 3
ECONOFLOCK	REGULAR OR FAST MODE	LIGHT CARDSTOCK+	FINE BLADE
ECONOGLITTER	REGULAR	CARDSTOCK 80 lbs (216 GSM)	FINE BLADE
ECONOPUFF	REGULAR OR FAST MODE	VINYL+	FINE BLADE
ECONOCARBON	REGULAR OR FAST MODE	LIGHT CARDSTOCK+	FINE BLADE
ECONOFLEX	REGULAR OR FAST MODE	VINYL	FINE BLADE



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HTV	SPEED	CUT SETTING	BLADE
ECONOGLOW	SPEED 8	FORCE 6	BLADE 2
ECONOHAIRLINE	SPEED 4	FORCE 33	BLADE 10
ECONOBRICK	REGULAR	POSTER BOARD	FINE BLADE
ECONOCHAMELEON	SPEED 5	FORCE 31	BLADE 3
ECONOV STRETCH	REGULAR OR FAST MODE	IRON-ON +	FINE BLADE
ECONOSUB FLOCK	REGULAR OR FAST MODE	LIGHT CARDSTOCK+	FINE BLADE
ECONOSUB FABRIC	SPEED 5	FORCE 33	BLADE 5
ECONOPRINT (WHITE/CLEAR/SILVER)	SPEED 8	FORCE 4	BLADE 2
ECONOPRINT (GLITTER)	SPEED 8	CARDSTOCK 80 lbs (216 GSM)	FINE BLADE
ECONOPRINT (INK JET)	SPEED 3	FORCE 1	BLADE 2