



DIRECTIONS FOR CUTTING AND USING MATERIALS

ECONOV/ECONOVENT – Cutter Blade at 45 degrees, 40 (90)Micron

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, HOT PEEL

ECONOFLEX - Cutter Blade at 45 degrees, 10 (70)Micron

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, HOT/WARM PEEL

ECONOPUFF - Cutter Blade at 45 degrees, 100 (160)Micron

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2 (Additional Pressure may be needed), Applied for 10-12 seconds, WARM PEEL

ECONOBRICK - Cutter Blade at 45 degrees, 550 (640)Micron

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 9 seconds on the front & 8 seconds on the back, WARM PEEL

ECONOSENSITIVE - Cutter Blade at 45 degrees, 55 (110)Micron

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, WARM PEEL

ECONCHAMELEON - Cutter Blade at 45 degrees, 100(210)Micron

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, WARM PEEL

ECONOHAIRLINE - Cutter Blade at 45 degrees, 520 (670)Micron

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, WARM PEEL

ECONOPRINT – Cutter Blade at 45 degrees, 30 (85)Micron

Print at approx. 100 degrees F +/-2; Dry approx. 104 degrees F +/-2

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, WARM PEEL



ECONOPRINT GLITTER - Cutter Blade at 60 degrees, 264(354)Micron

Print at approx. 100 degrees F +/-2; Dry approx. 104 degrees F +/-2

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, WARM PEEL

ECONOFLOCK - Cutter Blade at 60 degrees, 500 (566)Micron

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, WARM PEEL

ECONOHOLO - Cutter Blade at 45 degrees, 32 (82)Micron

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, WARM PEEL

ECONOMETAL - Cutter Blade at 45 degrees, 32(82)Micron

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, WARM PEEL

ECONOGLITTER - Cutter Blade at 45 degrees, 264(354)Micron

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, WARM PEEL

ECONOREFLECT - Cutter Blade at 45 degrees, 120(180)Micron

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, HOT PEEL

ECONOGLOW - Cutter Blade at 45 degrees, 160 (210) Micron

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10 seconds, WARM PEEL

ECONOREFLECT HOLO - Cutter Blade at 45 degrees, 220(330)Micron

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, WARM PEEL

ECONOPRINT INKJET – Cutter Blade at 45 degrees, 140 Micron

Print onto less shiny side of EconoPrint Inkjet Vinyl. Printing can be done with or without registration marks depending on if you prefer to contour cut. After cutting weed the excess vinyl. Use a medium tact transfer mask. Press between 300-320 degrees F for 20 seconds Pressure 34 psi +/- 2 , COOL PEEL



ECONOCARBON – Cutter Blade at 45 degrees, 215 Micron

Temperature approx. 300 degrees F, Preheat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, WARM PEEL

ECONOSUB FABRIC - Print on Sublimation Paper in Reverse, Place Paper on Flock 360-400 degrees F for 30-45 seconds, Cut Design (if desired), Weed Excess

Temperature approx. 300 degrees F, Pre-heat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, WARM PEEL

ECONOSUB FLOCK - Print on Sublimation Paper in Reverse, Place Paper on Flock 360-400 degrees F for 30-45 seconds, Cut Design (if desired), Weed Excess

Temperature approx. 300 degrees F, Pre-heat garment for 3 seconds, Pressure 34psi +/- 2, Applied for 10-12 seconds, WARM PEEL

*Micron Thickness (With Hot Melt)

Please keep in mind these are guidelines and equipment varies, thus settings may differ.